

**PRECISION CONDUCTIVITY METER
WITH TEMPERATURE PROBE**

MODEL 1154

OPERATION MANUAL



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Service & Warranty Policy

See Emcee Electronics, Inc Service and Warranty Manual

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1.0 SCOPE

This method applies to the laboratory determination of the "rest" electrical conductivity of aviation fuels and other similarly low-conductivity liquids. Several instruments are available for various ranges.

Model	Multiplier	Range
154-00-0001	X 1	0 - 2,000 pS/m
154-00-0003	X 10	0 - 20,000 pS/m
154-00-0004	X 100	0 - 200,000 pS/m

The instrument will display units between 0 and 1999. The conductivity is equal to the reading, times the instrument multiplier and is reported in picosiemens/meter (pS/m). The

2.0 SIGNIFICANCE

The generation and dissipation of electrical charge in fuel depend largely on the ionic species present which may be characterized by the "rest" electrical conductivity.

3.0 DEFINITION

3.1 "Rest" conductivity - the conductivity of uncharged fuel in the absence of ionic depletion or polarization. It is, in effect, the conductivity at the initial instant of a DC measurement.

3.2 Picomho/meter - unit of electrical conductivity, also often called a Conductivity Unit (CU). In the SI, picosiemens replaces picomho.

$$1 \text{ ps/m} = 1 \times 10^{-12} \text{ } \omega\text{-1 (m) } \omega\text{-1}$$

$$1 \text{ ps/m} = 1 \text{ CU}$$

$$1 \text{ ps/m} = 1 \text{ picomho/m}$$

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4.0 SUMMARY OF METHOD

A sample of fuel is placed in the conductivity cell which is then connected in series with a DC voltage source and a sensitive DC ammeter. The conductivity is calculated by Ohm's law from the cell characteristics, the voltage across the cell, and the almost instantaneous peak current reading.

5.0 APPARATUS

5.1 Components of apparatus A are shown in Fig. 1.

5.2 The conductivity cell, shown in Fig. 1 consists of an inner electrode and an outer electrode separated with a teflon insulator. The outer electrode and cap also provide a ground path and electrostatic shield.

5.3 The measuring apparatus shown in Fig. 1 will supply the fuel cell current and convert the output signal directly into ps/m units. A pushbutton selector allows selection of zero, calibrate, and 3 range selections.

5.4 Electrical connections, are completed by a triaxial cable.

5.5 The temperature probe is connected to the thermocouple socket and is activated by pressing the "Temp" button as shown in Fig.2.

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Figure 1

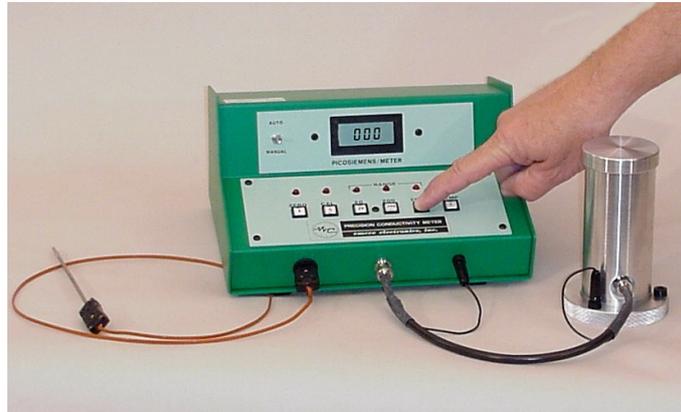
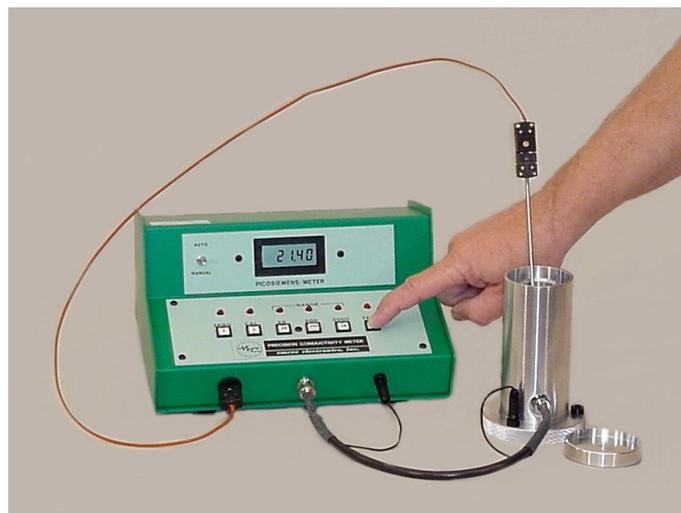


Figure 2



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6.0 PREPARATION OF SAMPLE

6.1 The sample volume should be at least 0.7L.

6.2 Use a clean, new epoxy-lined can, or a new glass bottle that has been rinsed successively with hot water, distilled water, acetone, and toluene-isopropyl alcohol mixture then flushed with dry nitrogen. Use only non-contaminating caps.

6.3 Rinse the container several times with portions of the fuel to be sampled. If possible fill the container, let stand, then empty and refill. Avoid taking the sample for test by pouring from the container; pipette instead. The sample should be clean and bright when tested.

Note: Bottle samples should be tested immediately, since the glass surface tends to absorb from the fuel the conductive substances that the test is intended to measure.

7.0 CELL CLEANING

7.1 The cleaning procedure to be used for the cell depends largely on the nature of the sample to be measured. For samples above 20 ps/m rinsing with a toluene-isopropyl alcohol mixture and air drying is normally sufficient. Below 20 ps/m one of the following is recommended:

7.1.1 If the sample to be measured is a fuel with a similar conductivity to that measured in the previous test, the cell need only be rinsed a few times with treated n-heptane (Ref. 7.4).

7.1.2 If the sample to be measured differs in conductivity from that measured in the previous test, or has a much lower conductivity, the cell should be rinsed thoroughly for five times with fresh toluene-isopropyl alcohol mixture, followed by rinsing with treated n-heptane.

7.2 After cleaning, check the cleanliness of the cell by measuring the conductivity of the treated n-heptane. This should be lower than 0.03 ps/m.

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7.3 If the conductivity of the treated n-heptane is found to be higher than 0.03 ps/m, repeat the cleaning and checking procedures.

7.4 Preparation of n-heptane

7.4.1 Prepare by percolating ASTM reference fuel grade n-heptane through silica gel as follows:

7.4.2 Activate approximately 2000 g of 100 to 200 mesh silica gel by heating at 180 degrees C for 24 hrs. Allow it to cool in a desiccator under nitrogen or in vacuum. Soak approximately 0.5 g of glass wool for 24 hrs. in clean n-heptane.

7.4.3 Take a tube of borosilicate glass having an inside diameter of 60 to 70 mm, a length 1500 mm, with a conically shaped lower end provided with a glass cock. Place a perforated porcelain disk (diameter 25 mm) in the lower end of the tube and put the soaked glass wool on top of the disk. Fill the tube with the activated silica gel while tapping to achieve homogeneous filling. The silica gel layer will be approximately 1250 mm high. Wrap the column in black paper to execute light.

7.4.4 Percolate n-heptane through the column at a rate of about 2 to 3 liter/hr. Discard the first 3 liters. Never allow the column to run dry. The silica gel charge is sufficient for the percolation of 1000 liters of n-heptane, provided the conductivity of the untreated n-heptane is below 1 ps/m.

Note: If the conductivity of the n-heptane after treatment is higher than 0.03 ps/m the treatment should be repeated.

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8.0 TEST PROCEDURE

8.1 Remove cell and cable from meter.

8.2 Set the AUTO/MANUAL switch to MANUAL.

8.3 Depress the 20 switch, digital reading should indicate 0.00 +/- .02 ps/m after 3 seconds.

8.4 Depress the CAL switch, digital reading should indicate 1000 +/- 3.

8.5 If low battery indicator is displayed during measure or calibration, the internal batteries should be replaced.

8.6 Attach the cleaned cell to the CU meter as shown in Fig. 1.

8.7 Depress the ZERO switch, digital reading should indicate 0.0 +/- .02 CU.

8.8 Depress the CAL switch, digital reading should indicate 1000 +/- 5 CU.

8.9 Set the AUTO/MANUAL switch to AUTO.

8.10 Flush the cleaned cell three times with the sample, empty the cell completely, then fill the outer chamber until sample flows into center receptacle. (Allow the center receptacle to fill approximately 1 inch for temperature measurement.)

8.11 Allow some time for electric charges, generated by handling the equipment, to flow away, if it is expected that the sample has a conductivity below 1 ps/m.

8.12 If the sample conductivity is known select the corresponding range position. When conductivity is unknown, first check the fuel on the 2000 ps/m range position then read on lower scale if appropriate.

8.13 Depress appropriate MEASURE SWITCH and record ps/m value (correct reading is highest value observed after 3 second delay). In AUTO mode, reading is stabilized after 3 seconds and held on display for 9 seconds. In the MANUAL mode, bias voltage is maintained and the current is continuous as long as the switch is held.

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8.14 Repeat readings may be taken after 1 minute delay.

8.15 Insert the probe in the center receptacle and read the sample temperature by depressing the TEMP switch.

9.0 REPORT

9.1 Conductivity of the sample in ps/m as the average of the last two determinations.

9.2 Temperature at time of conductivity measurement.

10.0 BATTERY REPLACEMENT

When batteries become weak a LOW BAT indication is made on the display during test. On this occurrence remove the four bottom screws and replace all 6 standard 9 volt cells.